



SHOP COPY

VIEW A-A

**TOOL FUNCTION - TURN, RADIUS, TREPAN, AND BORE.
MATERIAL TO MACH. - STEEL.**

3	2	STD.	#4-40 X 1/4	FLAT HEAD CAP SCREW
2	2	KENNAMETAL	RD-6G	INSERT
1	2	4340	2 1/2 DIA. X 8 1/2	
DET REQ'D.	MAT'L.		SIZE	REMARKS

TOOL ASSEMBLIES USED ON	DATE 7-25-77	CHARGE	DATE		
66110	DESIGNER D. SIMMONS	CHECKED	W. CAIN 7/25/77		
67211					
APPROVED <i>F. J. Lutz - 7/25/77</i>		PROGRAMMER W. CAIN 7/25/77			
TOOL NO. N/CH-67026					
PRODUCTION NUMERICAL CONTROL TOOL DESIGN		BELL HELICOPTER COMPANY			